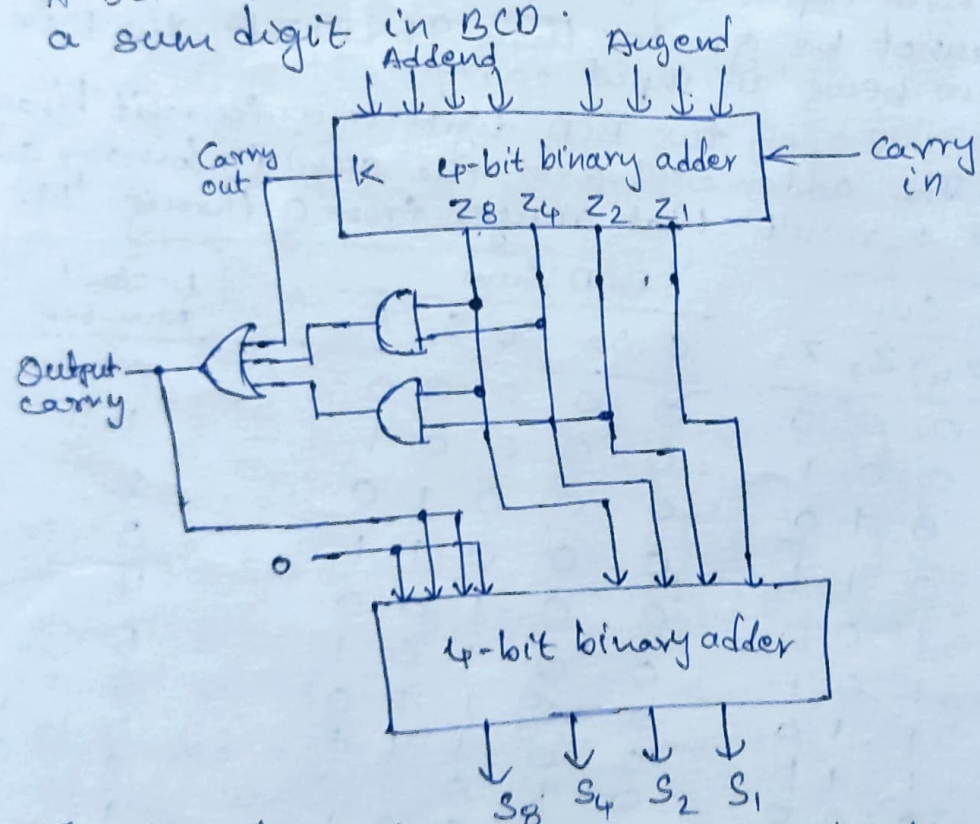


- These binary numbers are labeled by symbols K, Z_8, Z_4, Z_2 and Z_1 .
- K is the carry, and the subscripts under the letter Z represent the weights 8, 4, 2, and 1 that can be assigned to the four bits in the BCD code.
- When the binary sum is equal to or less than 1001, the corresponding BCD number is identical, and therefore no conversion is needed.
- When the binary sum is greater than 1001, we obtain an invalid BCD representation. The addition of binary 6 (0110) to the binary sum converts it to the correct BCD representation and also produces an output carry as required.
- The logic circuit that detects the necessary correction can be derived from the entries in the table.
- The condition for a correction and an output carry can be expressed by the Boolean function

$$C = K + Z_8 Z_4 + Z_8 Z_2$$

- A BCD adder that adds two BCD digits and produces a sum digit in BCD.



- The two decimal digits, together with the input carry, are first added in the top four-bit adder to produce the binary sum.
- When the output carry is equal to 0, nothing is added to the binary sum.
- When it is equal to 1, binary 0110 is added to the binary sum through the bottom four-bit adder.

→ The output carry generated from the bottom adder can be ignored, since it supplies information already available at the output carry terminal.

→ A decimal parallel adder that adds n decimal digits needs n BCD adder stages.

→ The output carry from one stage must be connected to the input carry of the next higher order stage.